



- Loctite Master Gasket (92-12564-1)
- 2 Cycle Outboard Oil (92-13249A24)
- Loctite 680 (92-809833)
- 2-4-C With Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
33	10	48408	SCREW (#10-16X 1/2 IN.)	2		
34	22	824356	FITTING	6		3
35		825675	BRACKET	1	(S/N-0G129222 & UP) (SEAPRO/	
35		822283	BRACKET	1	(S/N-0G129221 & BELOW)	
36	10	821300	SCREW (M6 X 1)	1		
37		821105	BRACKET- ALTERNATOR	1		
38	10	818934	SCREW (M8 X 50)	2		
39		821225	BRACKET	1		
40	10	821300	SCREW (M6 X 1)	2		
41		822486	GUIDE BRACKET	1		
42		821909	SENSOR	1		
43	10	821045	SCREW (M5 X 10)	1		
44		818574	SEAL- CYLINDER HEAD	2		4,3
45	25	818573	O RING	6		4,3
46		812851A	CYLINDER HEAD	2	(SEAPRO/MARATHON)	3
46		812851A	CYLINDER HEAD	2		3
47		833072	THERMOSTAT (143 DEGREES)	2	(S/#-0G438000 & UP)	3
47		75692	THERMOSTAT (143 DEGREES)	2	(S/#-0G437999 & BELOW)	3
48	27	62386	GASKET- THERMOSTAT	2		4,3
49		19801A	COVER- THERMOSTAT	2	USE WITH 45 DEGREE ELBOW	3
50	22	816781	ELBOW (45 DEGREES)	2	USE WITH 45 DEGREE ELBOW	3,2
51	32	77653112	TUBING (19 IN.) (20-1/2 IN.)	2	USE WITH 45 DEGREE ELBOW	3,2
49		19801	COVER- THERMOSTAT	2	USE WITH 90 DEGREE ELBOW	3
50	22	68727	ELBOW (90 DEGREES)	2	USE WITH 90 DEGREE ELBOW	3
51	32	77653112	TUBING (20 IN.) (21-1/2 IN.)	2	USE WITH 90 DEGREE ELBOW	3,2
52	10	824460	SCREW (M8 X 90)	4		3
53	10	824460	SCREW (M8 X 50)	36		3
-	27	814195A93	GASKET SET	1		
-		823291A94	POWERHEAD	1	(8 TOOTH SPLINES) (SEE POWE	13
-		809794A97	POWERHEAD	1	(13 TOOTH SPLINES) (SEE POW	12
-		809793A97	POWERHEAD	1	(SEAPRO/MARATHON)	